



REFINISHING TRIM

STANDARD OPERATING PROCEDURE

1

METAL PREP

Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with dry, lint-free cloth. Sand with P400 grit and blow off. Re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with dry, lint-free cloth.

PLASTIC PREP

Clean with **SEM Soap** and a damp, gray scuff pad. Rinse with water and wipe dry. Clean with **Plastic & Leather Prep** and a lint-free cloth.

⚠ Repeat above steps if water beads on surface.

ⓘ For TPO, EPDM, PP and similar plastics, apply **Plastic Adhesion Promoter** or **XXX Adhesion Promoter** according to instructions.

2

AEROSOL APPLICATION

Apply **Trim Black** or **Trim Black Ultra**.

Coats: 2 – 3 medium wet

Flash time: 5 – 10 minutes between coats

Dry to touch in 1 hour, achieves full hardness in 48 hours.

SPRAY GUN APPLICATION

Reduce 1:1 with urethane reducer. Apply **Trim Black**.

Air pressure: 20 – 25 psi with non-HVLP

8 – 10 psi at the cap with HVLP

Fluid tip: 1.2 – 1.4 fluid tip size

Coats: 2 – 3 medium wet

Flash time: 5 – 10 minutes between coats

Dry to touch in 1 hour, achieves full hardness in 48 hours.



Watch the SOP video and download additional resources at: semproducts.com/sop-refinish-trim

PRODUCT LIST



PREP

Part	Product	Size
38351	Plastic & Leather Prep	Gallon
38353	Plastic & Leather Prep	16 oz. Aerosol
38354	Plastic & Leather Prep	Quart
38371	SEM Solve	Gallon
38373	SEM Solve	20 oz. Aerosol
38374	SEM Solve	Quart
39362	SEM Soap	16 oz. Tube
39861	Plastic Adhesion Promoter	Gallon
39863	Plastic Adhesion Promoter	20 oz. Aerosol
39864	Plastic Adhesion Promoter	Cone Quart
77721	XXX Adhesion Promoter	Gallon
77723	XXX Adhesion Promoter	16 oz. Aerosol
77724	XXX Adhesion Promoter	Cone Quart
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart



APPLICATION

Part	Product	Size
39033	Trim Black Charcoal Metallic	16 oz. Aerosol
39063	Trim Black Gloss Black	16 oz. Aerosol
39068	Trim Black Gloss Black	Pint
39141	Trim Black	Gallon
39141-LV	Low VOC Trim Black	Gallon
39143	Trim Black	20 oz. Aerosol
39144	Trim Black	Quart
39144-LV	Low VOC Trim Black	Quart
49133	Trim Black Ultra - Matte	20 oz. Aerosol
49143	Trim Black Ultra - Satin	20 oz. Aerosol
49153	Trim Black Ultra - Gloss	20 oz. Aerosol

THE INDUSTRY STANDARD

TRIM BLACK

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